

**HOT ROAST PORK SANDWICH (FRESH HAM)**

**Yield** 100

**Portion** 1 Sandwich

<b>Calories</b>	<b>Carbohydrates</b>	<b>Protein</b>	<b>Fat</b>	<b>Cholesterol</b>	<b>Sodium</b>	<b>Calcium</b>
425 cal	35 g	25 g	20 g	51 mg	2242 mg	67 mg

**Ingredient**

HAM,COOKED,BONELESS  
 BREAD,WHITE,SLICE  
 BROWN GRAVY

**Weight**

18-3/4 lbs  
 11 lbs

**Measure**

200 sl  
 3 gal

**Issue**

**Method**

- 1 Slice into thin slices, about 16 to 22 slices per pound.
- 2 Place 3 to 4 slices pork on one side of bread. Top with second slice of bread.
- 3 Prepare Brown Gravy, Recipe No. O 016 00 using pork drippings. Pour about 1/2 cup, one Size 2 ladle hot gravy over sandwich.  
 CCP: Hold for service at 140 F. or higher.