Yield 100
Portion 2 Enchiladas

| Calories | Carbohydrates | Protein | Fat | Cholesterol | Sodium | Calcium |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 440 cal | 34 g | 27 g | 22 g | 83 mg | 690 mg | 246 mg |
| Ingredient |  |  |  | Weight | Measure | Issue |
| FLOUR,WHEAT,GENERAL PURPOSE |  |  |  | 1-1/4 lbs | 1 qts $1 / 2$ cup |  |
| SHORTENING |  |  |  | 1 lbs | 2-1/4 cup |  |
| TOMATO PASTE,CANNED |  |  |  | 2-1/4 lbs | 3-7/8 cup |  |
| CHILI POWDER,DARK,GROUND |  |  |  | $4-1 / 2 \mathrm{oz}$ | 1 cup |  |
| CUMIN,GROUND |  |  |  | 1 oz | $1 / 4$ cup $2 / 3$ tbsp |  |
| BEEF BROTH |  |  |  |  | 2 qts 1-1/4 cup |  |
| PEPPER,BLACK,GROUND |  |  |  | <1/16th oz | $1 / 8$ tsp |  |
| BEEF,GROUND,BULK,RAW,90\% LEAN |  |  |  | 18 lbs |  |  |
| ONIONS,FRESH,CHOPPED |  |  |  | 2-1/2 lbs | 1 qts $3-1 / 8$ cup | 2-3/4 lbs |
| CHILI POWDER,DARK,GROUND |  |  |  | $4-1 / 4 \mathrm{oz}$ | 1 cup |  |
| SALT |  |  |  | 1-7/8 oz | 3 tbsp |  |
| PEPPER,RED,GROUND |  |  |  | $1 / 2 \mathrm{oz}$ | 2-2/3 tbsp |  |
| GARLIC POWDER |  |  |  | $1 / 3 \mathrm{oz}$ | 1 tbsp |  |
| TORTILLAS,CORN, 6 INCH |  |  |  | 11-1/2 lbs | 200 each |  |
| CHEESE,CHEDDAR,SHREDDED |  |  |  | 4 lbs | 1 gal |  |
| ONIONS,FRESH,CHOPPED |  |  |  | 1-7/8 lbs | 1 qts 1-3/8 cup | 2-1/8 lbs |

## Method

1 Blend together melted shortening or salad oil and sifted general purpose flour until smooth. Cook at low heat 2 minutes. Add canned tomato paste, chili powder, ground cumin; blend well.
2 Prepare beef broth following package directions. Add stock to roux, stirring constantly. Bring to a boil; reduce heat; simmer 10 minutes or until thickened, stirring constantly. Add pepper. Stir to blend.
3 Cook beef until beef loses its pink color, stirring to break apart. Drain or skim off excess fat.
4 Add 2 quarts gravy, onions, chili powder, salt, red pepper, and garlic powder to beef. Blend well. CCP: Hold at 140 F. or higher for use in Step 7. Spread 2 cups gravy in each pan.
5 Wrap tortillas in foil; place in 150 F . oven or in a warmer for 15 minutes or until warm and pliable.
6 Place 3 tablespoons meat filling in center of each tortilla. Roll tightly around filling; place seam-side down in pan, 50 per pan.
7 Pour 1-1/4 quarts gravy evenly over enchiladas in each pan.
8 Using a convection oven, bake 18-20 minutes in 325 F. oven or until thoroughly heated. CCP: Internal temperature must reach 155 F. or higher for 15 seconds. Remove from oven.
9 Sprinkle 1 quart cheese and $1-1 / 3$ cups onions over enchiladas in each pan.
10 Heat in oven 3 minutes to melt cheese. CCP: Hold for service at 140 F . or higher for 15 seconds.

