

**HOT ROAST BEEF SANDWICH (OVEN ROAST)**

**Yield** 100

**Portion** 1 Sandwich

<b>Calories</b>	<b>Carbohydrates</b>	<b>Protein</b>	<b>Fat</b>	<b>Cholesterol</b>	<b>Sodium</b>	<b>Calcium</b>
453 cal	35 g	31 g	20 g	74 mg	1022 mg	67 mg

**Ingredient**

BEEF,OVEN ROAST,PRE COOKED  
 BREAD,WHITE,SLICE  
 BROWN GRAVY

**Weight**

18-3/4 lbs  
 11 lbs

**Measure**

200 sl  
 3 gal

**Issue**

**Method**

- 1 Slice beef into thin slices, 16 to 22 per pound.
- 2 Place 3 to 4 slices beef on 1 slice of bread; top with second slice of bread.
- 3 Prepare Brown Gravy, Recipe No. O 016 00. CCP: Internal temperature must reach 165 F. or higher for 15 seconds. Pour about 1/2 cup, 4 ounces, or one Size 2 ladle of hot gravy over each sandwich. CCP: Hold for service at 140 F. or higher.