

**HOT ITALIAN SAUSAGE SANDWICH**

**Yield** 100

**Portion** 1 Sandwich

<b>Calories</b>	<b>Carbohydrates</b>	<b>Protein</b>	<b>Fat</b>	<b>Cholesterol</b>	<b>Sodium</b>	<b>Calcium</b>
400 cal	35 g	20 g	20 g	54 mg	1127 mg	144 mg

**Ingredient**

SAUSAGE,ITALIAN,HOT  
 ROLL,FRENCH  
 SAUCE,PIZZA,CANNED

**Weight**

18-3/4 lbs  
 8-3/8 lbs  
 38-1/2 lbs

**Measure**

100 each  
 4 gal

**Issue**

**Method**

- 1 Place Italian sausage links in single layers on sheet pans. Pierce each sausage. Pour 1 cup hot water over sausages in each pan. Cover; bake in 400 F. oven 20 minutes. Remove cover; bake 15 minutes or until browned. CCP: Internal temperature must reach 145 F. or higher for 15 seconds.
- 2 Slice rolls in half lengthwise with bottom half thicker than top.
- 3 Split sausages lengthwise. Place one sausage on bottom half of each roll.
- 4 Pour 4 ounces of pizza sauce over sausage. Cover with top half of roll.
- 5 Serve hot. CCP: Hold for service at 140 F. or higher.