

**Procedures for Assembling
Army 10K and 25K
HSL Sling Sets
with Sling Legs of Varying Lengths**

*Approved by
U.S. Army Quartermaster Center and School
U.S. Army Natick Soldier Center*

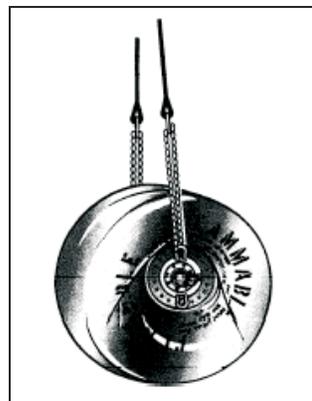
Single Point

Two Legged Sling Sets:

1. Each sling leg of the pair may not vary more than 6 inches in length, from each other.

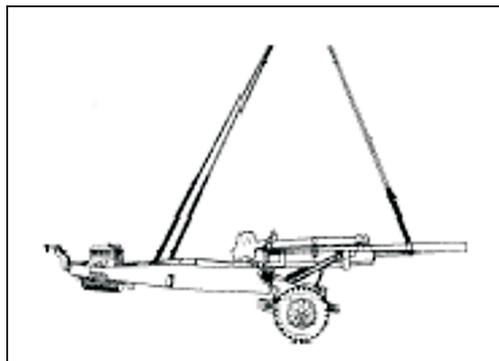
Three Legged Sling Sets:

1. The two (2) slings that are paired as front or rear slings may not vary more than 6 inches in length, from each other.
2. Of all three(3) sling legs, the difference in length between the shortest sling leg and the longest sling leg may not exceed 12 inches.
3. If possible, the front sling leg(s) should be the longest sling leg(s) out of the three (3).



Four Legged Sling Sets:

1. Each pair of front sling legs (sling legs 1 & 2, figure 1) may not vary more than 6 inches in length, from each other. The front sling legs should be the two (2) longest sling legs out of the four (4).
2. Each pair of rear sling legs (sling legs 3 & 4, figure 1) may not vary more than 6 inches in length, from each other. The rear sling legs should be the two (2) shortest sling legs out of the four (4).
3. Of all four (4) sling legs, the difference in length between the shortest sling leg and the longest sling leg may not exceed 12 inches.



Six Legged Sling Sets:

1. Each pair of sling legs (sling legs 1 & 2, 3 & 4, and 5 & 6, figure 2) may not vary more than 6 inches in length, from each other.
 - a. Sling legs 1 & 2 shall be the longest two sling legs.
 - b. Sling legs 3 & 4 shall be the next two longest sling legs.
 - c. Sling legs 5 & 6 shall be the shortest two sling legs.
2. Of all six (6) sling legs, the difference in length between the shortest sling leg and the longest sling leg may not exceed 12 inches.

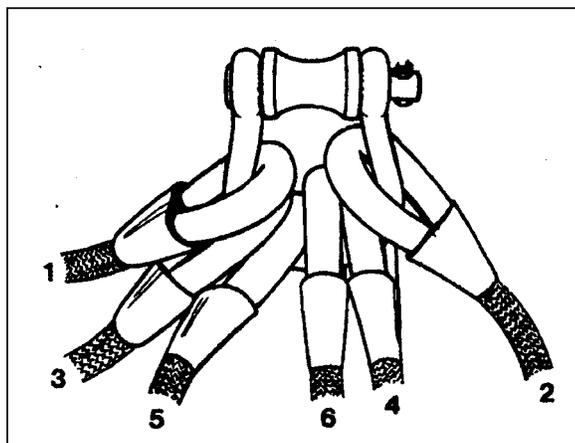


Figure 2
Six Legged Sling Set

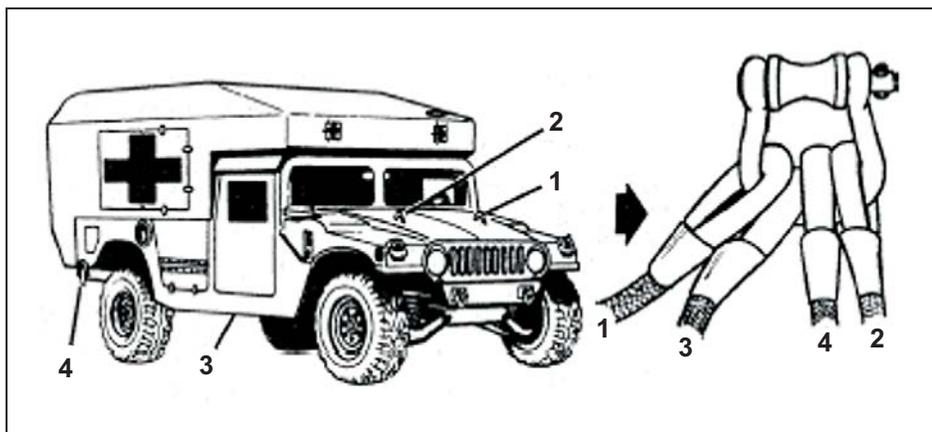


Figure 1
Four Legged Sling Set

Dual Point

Three Legged Sling Sets:

1. The two (2) slings that are paired as front or rear slings may not vary more than 6 inches in length, from each other.
2. Of all three(3) sling legs, the difference in length between the shortest sling leg and the longest sling leg may not exceed 12 inches.
3. If possible, the front sling leg(s) should be the longest sling leg(s) out of the three (3).

Four Legged Sling Sets:

1. Each pair of front sling legs (sling legs 1 & 2, figure 3) may not vary more than 6 inches in length, from each other. The front sling legs should be the two (2) longest sling legs out of the four (4).
2. Each pair of rear sling legs (sling legs 3 & 4, figure 3) may not vary more than 6 inches in length, from each other. The rear sling legs should be the two (2) shortest sling legs out of the four (4).
3. Of all four (4) sling legs, the difference in length between the shortest sling leg and the longest sling leg may not exceed 12 inches.

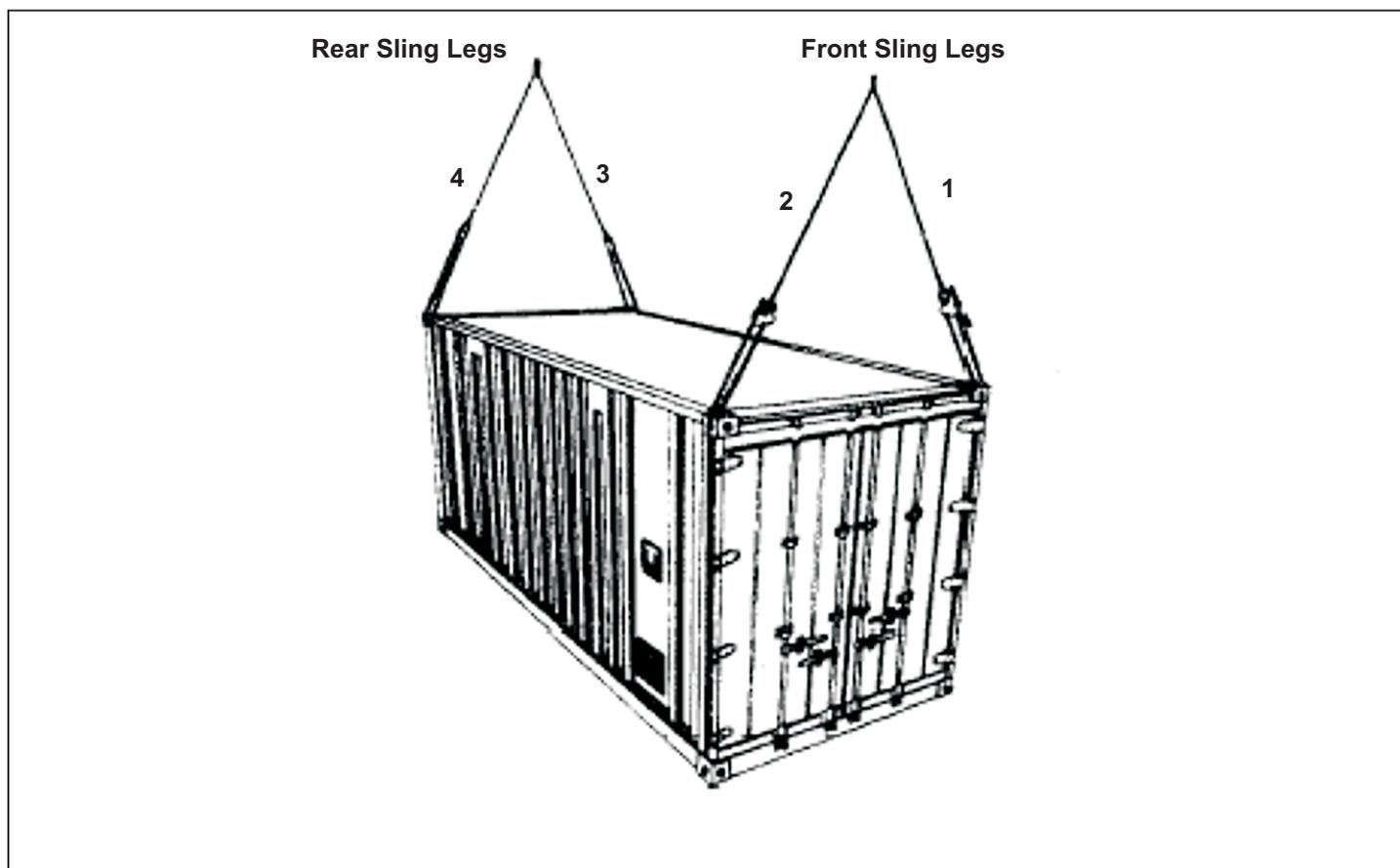


Figure 3
Dual Point Four Legged Sling Set

Shotgun

Eight (8) Sling Legs:

1. Each set of four (4) front sling legs (sling legs 1, 2, 3, & 4, figure 4) may not vary more than 6 inches in length, from each other. The front sling legs must be the four (4) longest sling legs out of the eight (8).
2. Each set of four (4) rear sling legs (sling legs 1, 2, 3, & 4, figure 4) may not vary more than 6 inches in length, from each other. The rear sling legs must be the four (4) shortest sling legs out of the eight (8).
3. Of all eight (8) sling legs, the difference in length between the shortest sling leg and the longest sling leg may not exceed 12 inches.

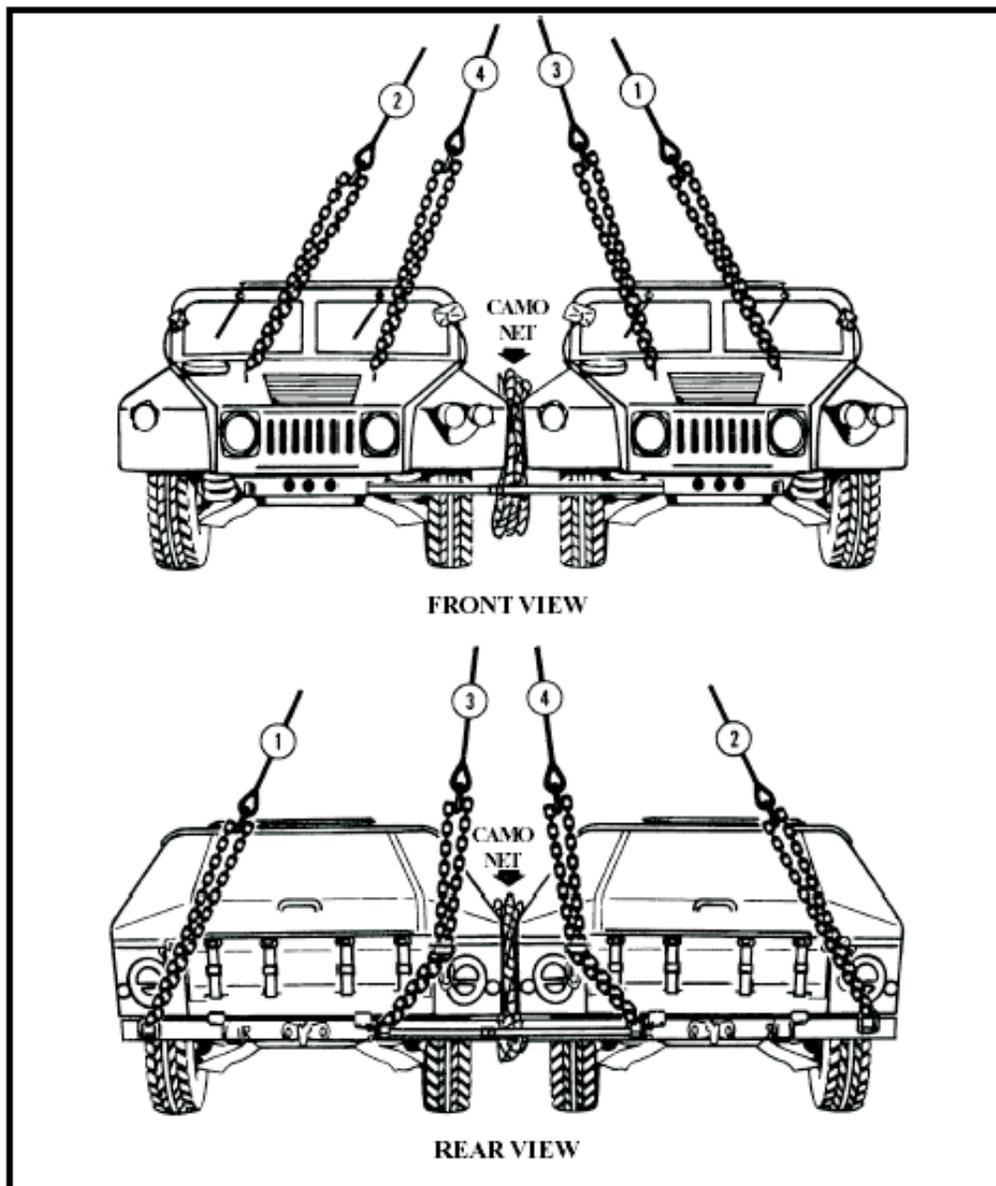
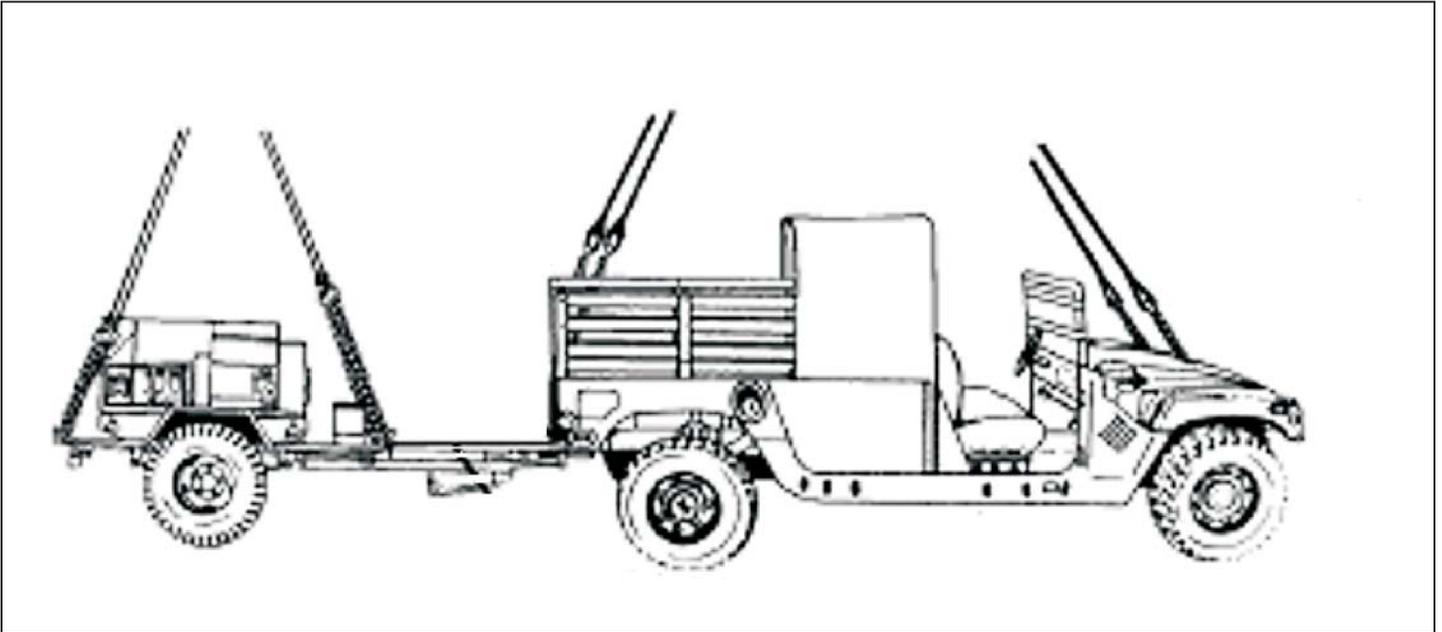


Figure 4
Shotgun, Eight Sling Legs

Tandem

Front and Rear Sling Sets:

Of all eight (8) (or seven (7)) sling legs, the difference in length between the shortest sling leg and the longest sling leg may not exceed 6 inches.



Cargo Nets

One (1) to four (4) Sling Legs:

1. The difference in length between the sling legs used to lift a single cargo net may not vary more than 6 inches in length.

Sling Leg Measurement:

Individual sling leg length is measured from the inside of one eye to the inside of the opposite eye, while manually pulling taught. (See figure 5)

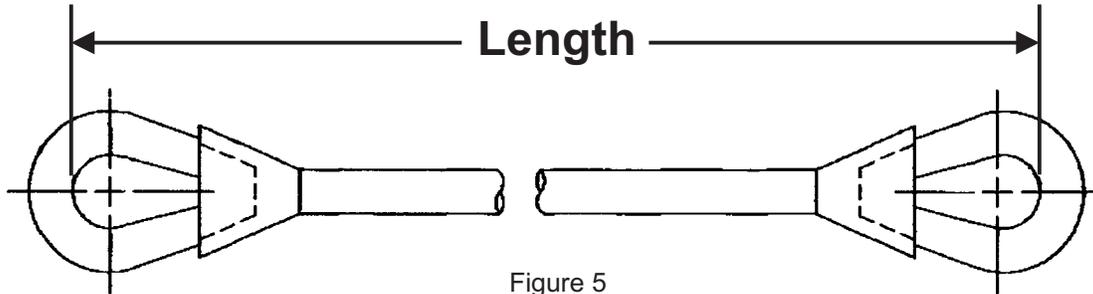


Figure 5
Sling Leg Measurement